

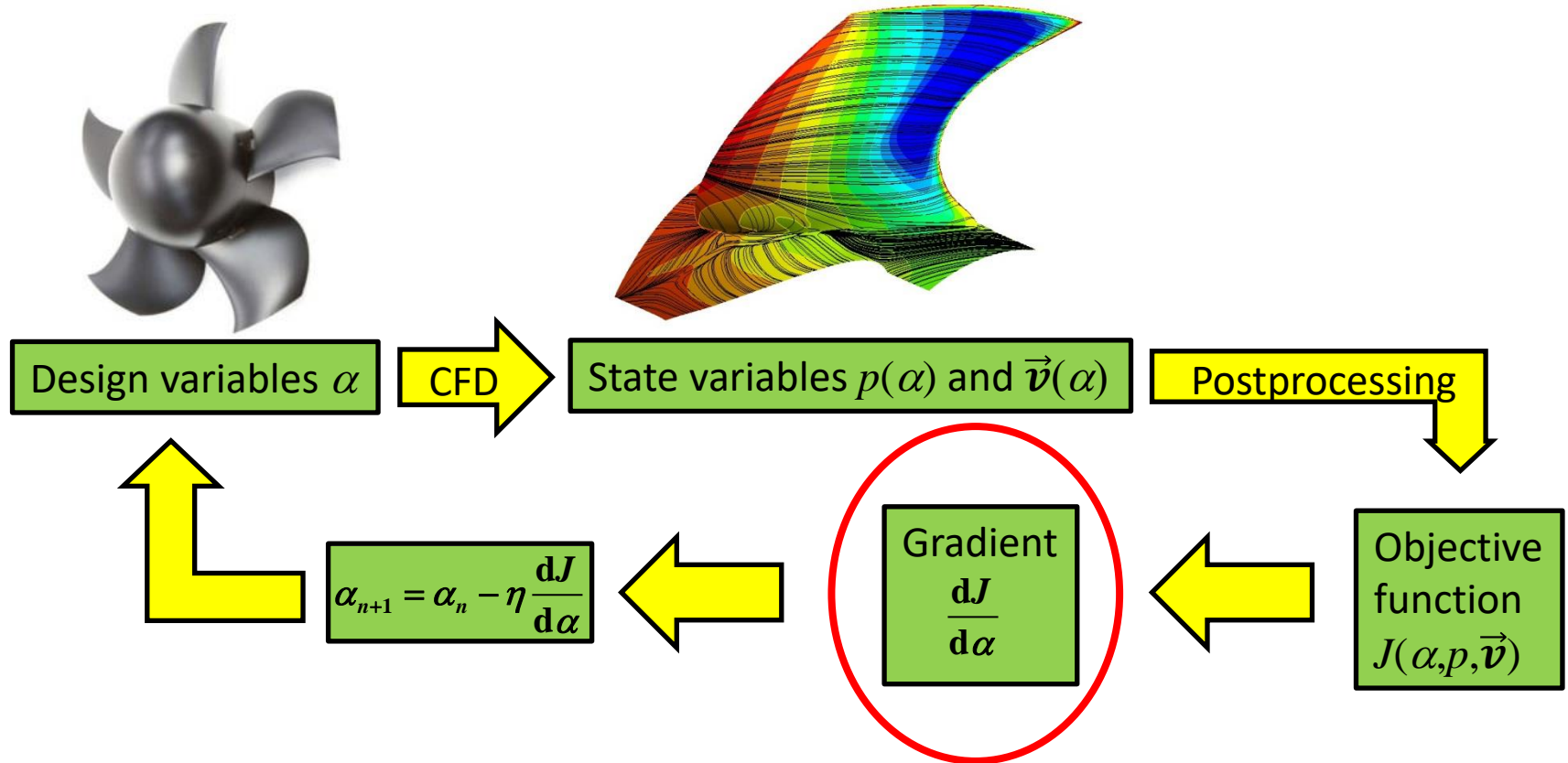


Aerodynamic Optimization of a Low-Pressure Axial Fan Using Adjoint Computational Fluid Dynamics

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Typical CFD-based optimization loop



Standard gradient computation

- objective function depends on the state variables which in turn depend on the design variables

$$\frac{dJ}{d\alpha} = \frac{\partial J}{\partial \alpha} + \frac{\partial J}{\partial \vec{v}} \frac{d\vec{v}}{d\alpha} + \frac{\partial J}{\partial p} \frac{dp}{d\alpha}$$

- the state variables need to be recomputed for each change of the design variables
 - very high computational effort
 - and/or
 - limitation of the number of free design variables

Adjoint method for gradient computation

- Lagrange formulation of the objective function

$$\text{minimize } L = J + \int_{\Omega} (\vec{u}, q) R \, d\Omega$$

$$\frac{dL}{d\alpha} = \frac{\partial L}{\partial \alpha} + \frac{\partial L}{\partial \vec{v}} \frac{d\vec{v}}{d\alpha} + \frac{\partial L}{\partial p} \frac{dp}{d\alpha}$$

- select \vec{u} and q such that

$$\frac{\partial L}{\partial \vec{v}} \frac{d\vec{v}}{d\alpha} + \frac{\partial L}{\partial p} \frac{dp}{d\alpha} = 0 \quad \text{and hence} \quad \frac{dL}{d\alpha} = \frac{\partial L}{\partial \alpha}$$

- the computation of \vec{u} and q is very similar to the computation of \vec{v} and p

➔ **Only one CFD simulation for an arbitrary number of design variables!!!**

Objectives of the present work

- A) Implementation of the adjoint method in OpenFOAM (specialized for fan optimization)
- B) Application of the adjoint method to a low-pressure axial fan



Existing adjoint implementation in OpenFOAM

- Name: *adjointShapeOptimizationFoam*
- steady-state (RANS), incompressible
- loss terms for porous cells
 → **the porosity of each cell is a design variable!**

- primal Navier-Stokes equations

$$(\mathbf{v} \cdot \nabla) \mathbf{v} + \nabla p + \nabla \cdot (2\nu \mathbf{D}(\mathbf{v})) + \alpha \mathbf{v} = 0$$

$$-\nabla \mathbf{v} = 0$$

- adjoint Navier-Stokes equations (derivation see e.g. Othmer, 2008)

$$\nabla \mathbf{u} \cdot \mathbf{v} + (\mathbf{v} \cdot \nabla) \mathbf{u} - \nabla q + \nabla \cdot (2\nu \mathbf{D}(\mathbf{u})) - \alpha \mathbf{u} - \frac{\partial J}{\partial \mathbf{v}} = 0$$

$$\nabla \mathbf{u} - \frac{\partial J}{\partial p} = 0$$

Modified adjoint implementation in OpenFOAM

- additional source terms for the rotating frame of reference

- primal Navier-Stokes equations

$$(\mathbf{v} \cdot \nabla) \mathbf{v} + \nabla p + \nabla \cdot (2\nu \mathbf{D}(\mathbf{v})) + \alpha \mathbf{v}$$

$$+ \underbrace{\omega \times (\omega \times \mathbf{r})}_{\text{centrifugal}} + \underbrace{2\omega \times \mathbf{v}}_{\text{Coriolis}} = 0$$

$$R_4 = -\nabla \mathbf{v}$$

- adjoint Navier-Stokes equations

$$\nabla \mathbf{u} \cdot \mathbf{v} + (\mathbf{v} \cdot \nabla) \mathbf{u} - \nabla q + \nabla \cdot (2\nu \mathbf{D}(\mathbf{u}))$$

$$- \alpha \mathbf{u} + \underbrace{2\omega \times \mathbf{u}}_{\text{centrifugal}} - \frac{\partial J}{\partial \mathbf{v}} = 0$$

$$\nabla \mathbf{u} - \frac{\partial J}{\partial p} = 0$$

Adjoint outlet boundaries

- primal boundary conditions:
 - prescribed pressure
 - zero velocity gradient
- adjoint boundary conditions (derivation see e.g. Othmer, 2008):

$$q = \mathbf{u} \cdot \mathbf{v} + u_n v_n + \nu (\mathbf{n} \cdot \nabla) u_n + \frac{\partial J_\Gamma}{\partial v_n}$$

$$0 = v_n \mathbf{u}_t + \nu (\mathbf{n} \cdot \nabla) \mathbf{u}_t + \frac{\partial J_\Gamma}{\partial v_t}$$

Adjoint inlet and wall boundaries

- primal boundary conditions:
 - prescribed velocity
 - zero pressure gradient
- adjoint boundary conditions (derivation see e.g. Othmer, 2008):

$$\mathbf{u}_t = 0$$

$$u_n = -\frac{\partial J_\Gamma}{\partial p}$$

$$\mathbf{n} \cdot \nabla q = 0$$

Objective function J_1 : Power maximization

$$J_1 = -\int_{\Gamma_{\text{inlet}}} \left(p + \frac{\rho}{2} \mathbf{v} \cdot \mathbf{v} \right) v_n d\Gamma$$

- BC at outlet

$$q = \mathbf{u} \cdot \mathbf{v} + u_n v_n + v (\mathbf{n} \cdot \nabla) u_n + \cancel{\frac{\partial J_\Gamma}{\partial v_n}}$$

$$0 = v_n \mathbf{u}_t + v (\mathbf{n} \cdot \nabla) \mathbf{u}_t + \cancel{\frac{\partial J_\Gamma}{\partial v_t}}$$

- BC at inlet and walls

$$\mathbf{u}_t = 0$$

$$u_n = -\frac{\partial J_\Gamma}{\partial p}$$

$$\mathbf{n} \cdot \nabla q = 0$$

Objective function J_2 : Efficiency maximization at given flow power

- implemented by trying to minimizing the power required to drive the fan while maximizing the flow power

$$J_2 = J_1 - \int_{\Gamma_{\text{blade/hub}}} \boldsymbol{\omega} \cdot (\mathbf{r} \times \mathbf{n}) p d\Gamma + P_{\text{shaft,viscous}}$$

- velocity BC at the blade and hub:

$$u_n = -\frac{\partial J_2}{\partial p} = \boldsymbol{\omega} \cdot (\mathbf{r} \times \mathbf{n})$$

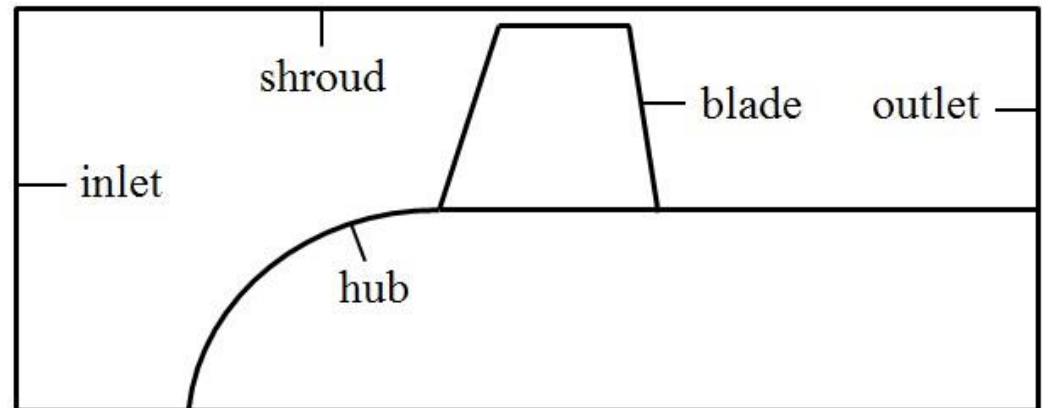
- all other BCs equivalent to J_1

Description of the baseline fan

- designed with the blade element momentum theory
- five blades
- hub-to-tip ratio $\nu = 0.45$
- non-dimensional design point:
 - $\varphi = 0.195$
 - $\psi_{ts} = 0.165$
- all simulations and experiments performed at
 - $D = 300$ mm
 - $N = 3000$ rpm



Prototype



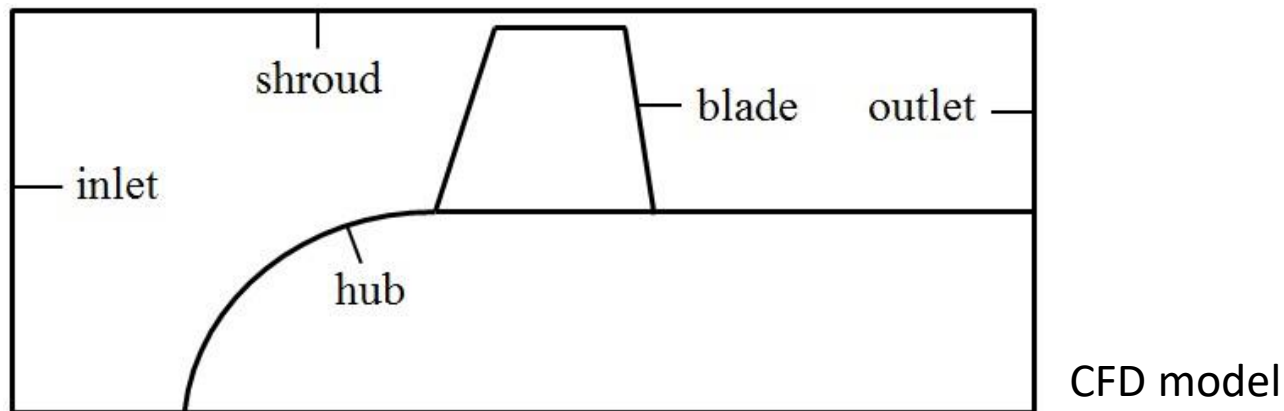
CFD model

Grid generation for the primal and adjoint CFD simulation

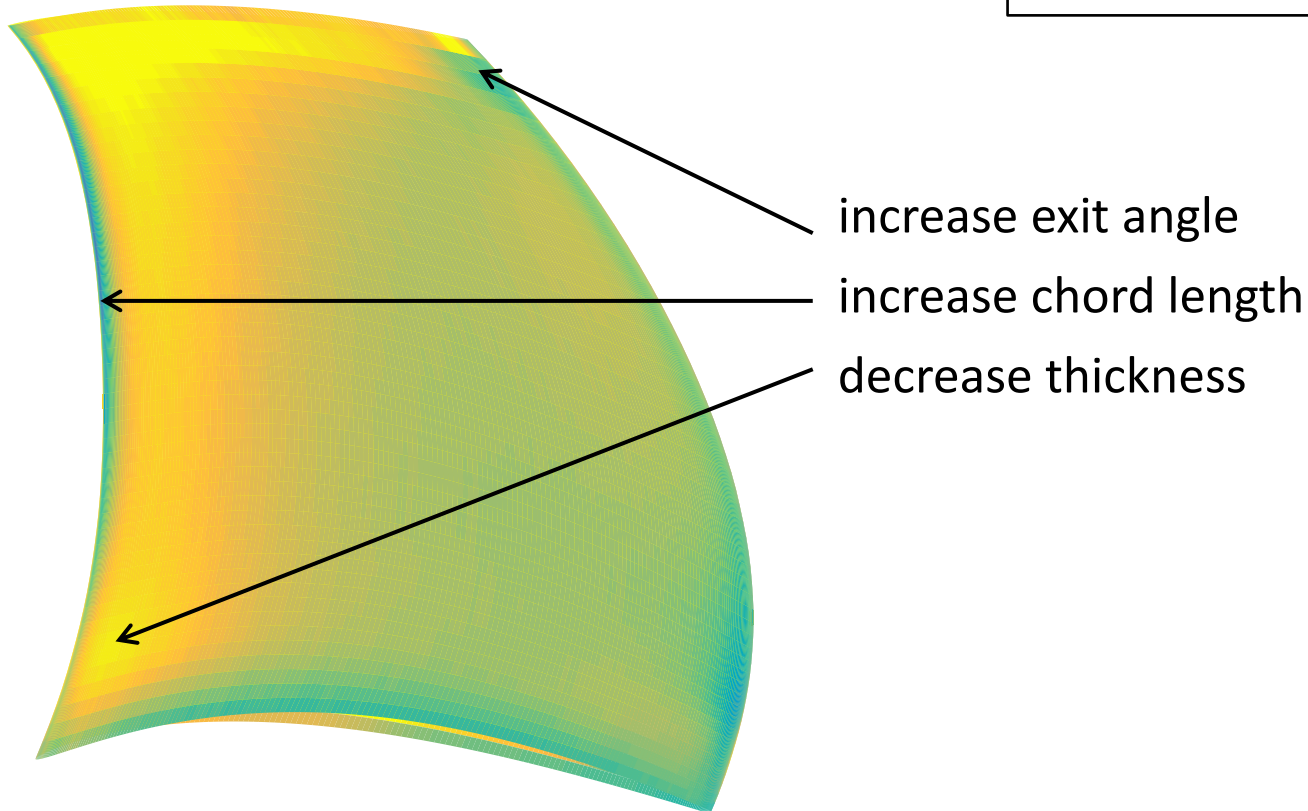
- created with cfMesh 1.1
- approx. 1.2 mostly hexahedral elements
- refinement near the walls, $y^+ \approx 20$

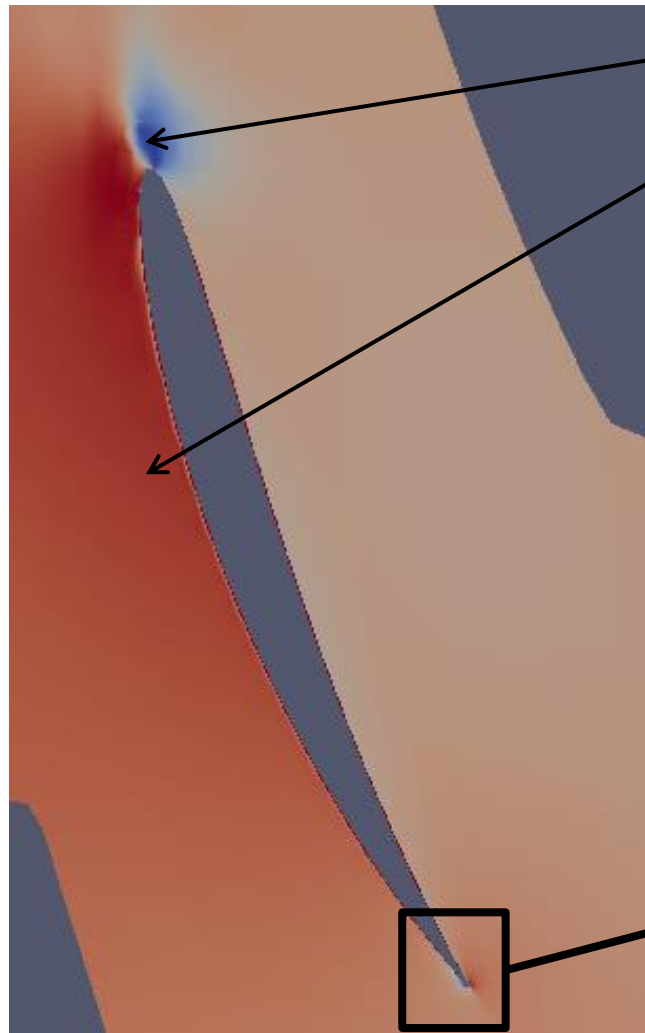
Turbulence properties for the primal and adjoint CFD simulation

- $k-\omega$ SST turbulence model
- 5 % turbulence intensity at the inlet



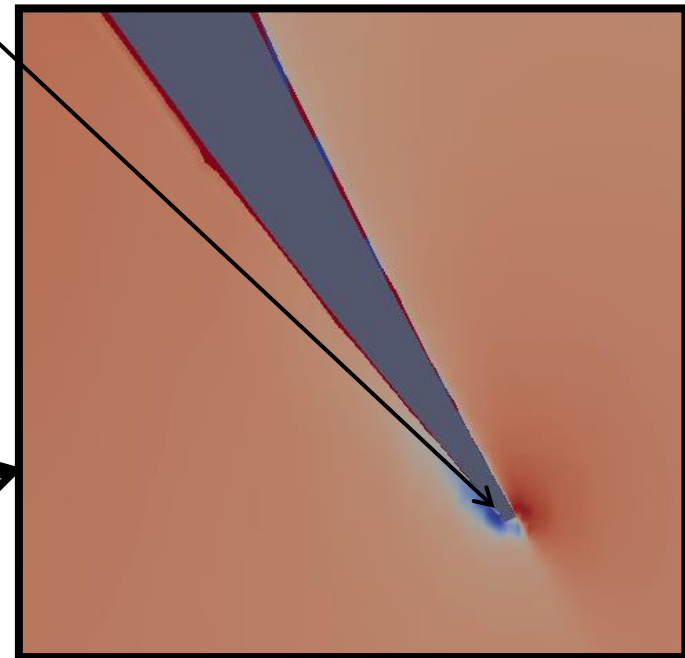
blue = „pull out“
yellow = „push in“





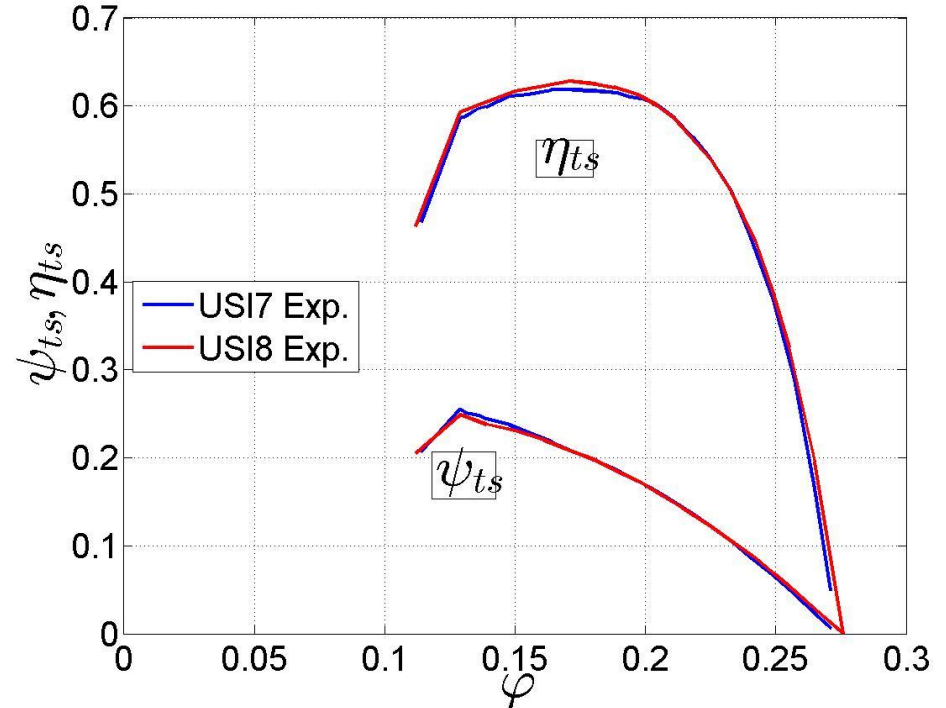
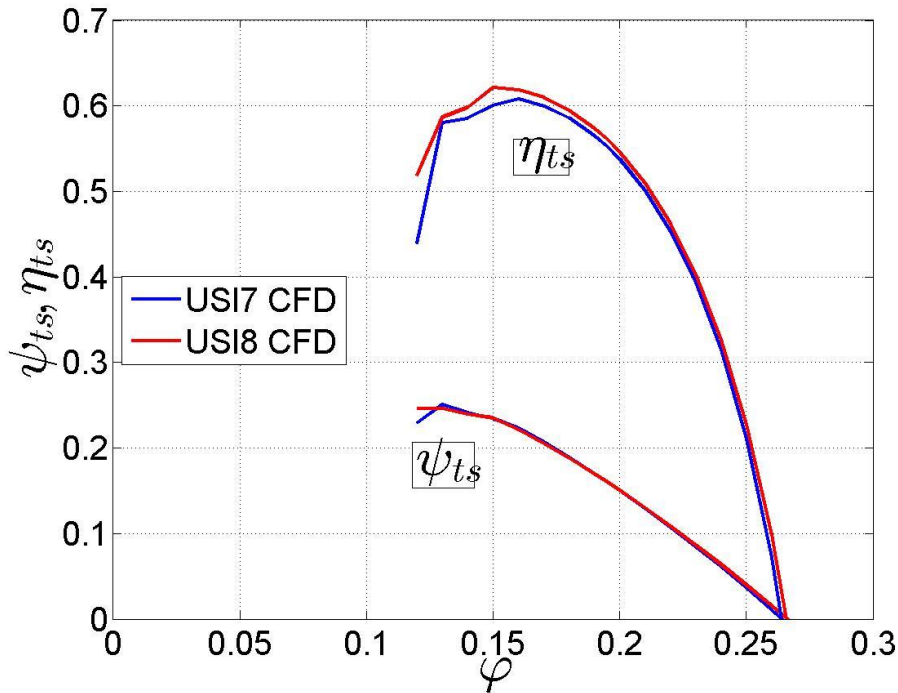
increase chord length
decrease thickness
decrease outlet angle

blue = "create material"
red = "eliminate material"



CFD

Measurement



- The optimized fan is named „USI8“. It was obtained after four optimization loops.
- As intended, the pressure curves of USI7 and USI8 are identical while the efficiency of USI8 is higher
- The improvement in efficiency is confirmed by experiments with CNC-milled prototypes. The gain, however, is smaller than expected

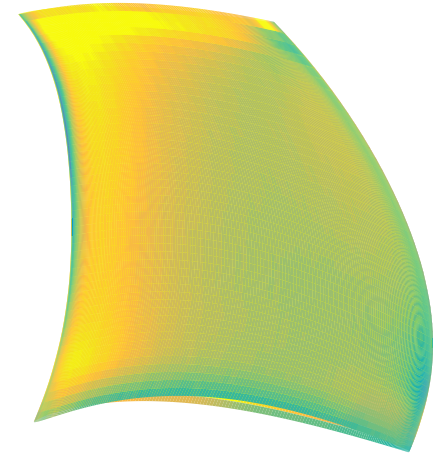
Major Achievements

- The adjoint solver of OpenFOAM was extended for rotating frames of reference
- Adjoint boundary conditions for the aerodynamic optimization of fans were implemented
- A strategy to interpret the sensitivity maps was implemented
- The methodology was successfully applied to a low-pressure axial fan

But why are the improvements so small???

- a) Was the baseline fan too good?
- b) Are there numerical issues such as a grid dependency?
- c) Did we misinterpret the sensitivity maps?





Thanks for your attention!

